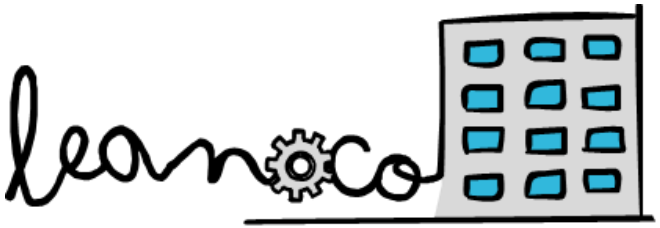

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LEAN CONSTRUCTION

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5S

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5S. Definition

Lean manufacturing (LM) comprises a set of tools and practices, which when implemented properly and fully, help to improve system performance. The 5S Lean tool is one of such.

5S helps to reduce non-value adding time, increase productivity and improve quality. It has been used in the design of efficient facilities.

5S. Definition

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- Sort- To organize things in order, for ease of storing and retrieval.
- Set- To designate and clearly label where everything should be stored. Everything should be kept in its rightful place to eliminate the need for searching.
- Shine- To keep everything cLean and neat.
- Standardize- To document the work methods and make the 5s part of the culture of the organization.
- Sustain- To form a habit of continuous improvement procedures

5S. Definition

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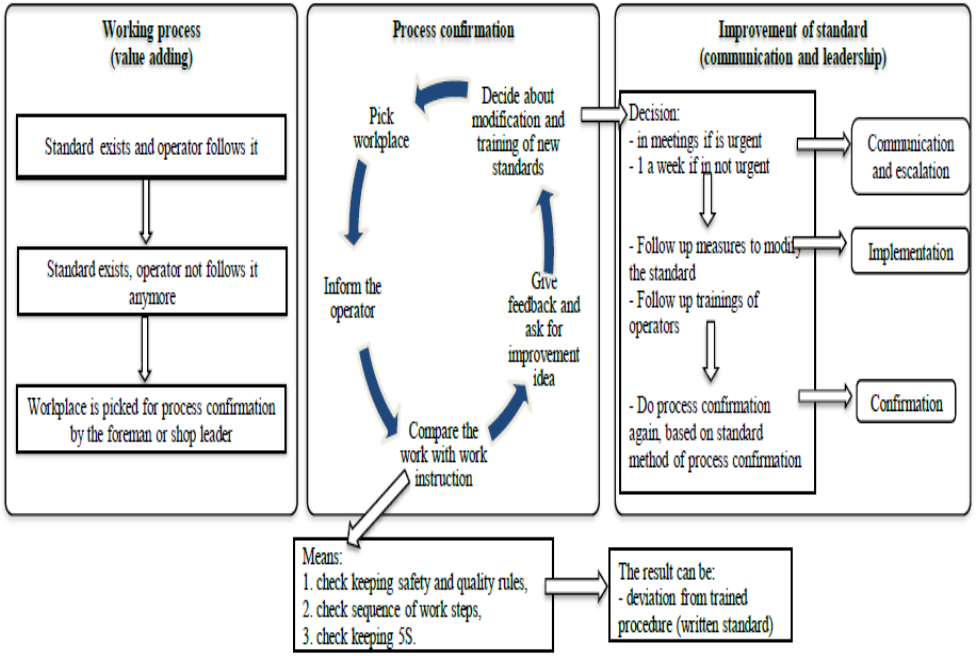

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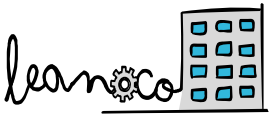

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